

# Preamble

The subsequent slides (not including this slide) contain **draft** material proposed for inclusion into a planned 802 tutorial on CTF (see <https://mentor.ieee.org/802.1/dcn/21/1-21-0015-04-ICne-ctf-study-item-planning-proposal.pdf>):

- **At the time this draft slide set is published, an 802 tutorial has not been approved!**
- However, the contents of the following slides are designed to show the final content, including indications for such a tutorial, as it would look like if such a tutorial would be approved.

The current version of this slide set contains the proposed introduction to the topic, intended to be followed by existing (and potential upcoming) use-case presentations. The existing use-case presentations are the following ones:

- Industrial Automation  
<https://mentor.ieee.org/802.1/dcn/21/1-21-0018-00-ICne-ctf-industrial-use-case.pdf>
- Data Center Networks  
<https://mentor.ieee.org/802.1/dcn/21/1-21-0019-01-ICne-ctf-for-dcn.pdf>

# Tutorial: Cut-Through Forwarding (CTF) in Bridges and Bridged Networks

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# Abstract

Cut-Through Forwarding (CTF) is a known method to improve the delay performance in Bridged Networks. In contrast to the store and forward operation of standardized switched Ethernet, CTF allows frame transmission in Bridges before reception is completed. Although not standardized in IEEE 802, CTF is already implemented in existing Bridge implementations. It is therefore technically feasible, but different implementations face interoperability problems that can be resolved by standardizing CTF in IEEE 802.

This tutorial introduces CTF on a technical level, explains application areas, markets and use-cases for CTF, and describes one possible integration of CTF into switched Ethernet.

# Disclaimer

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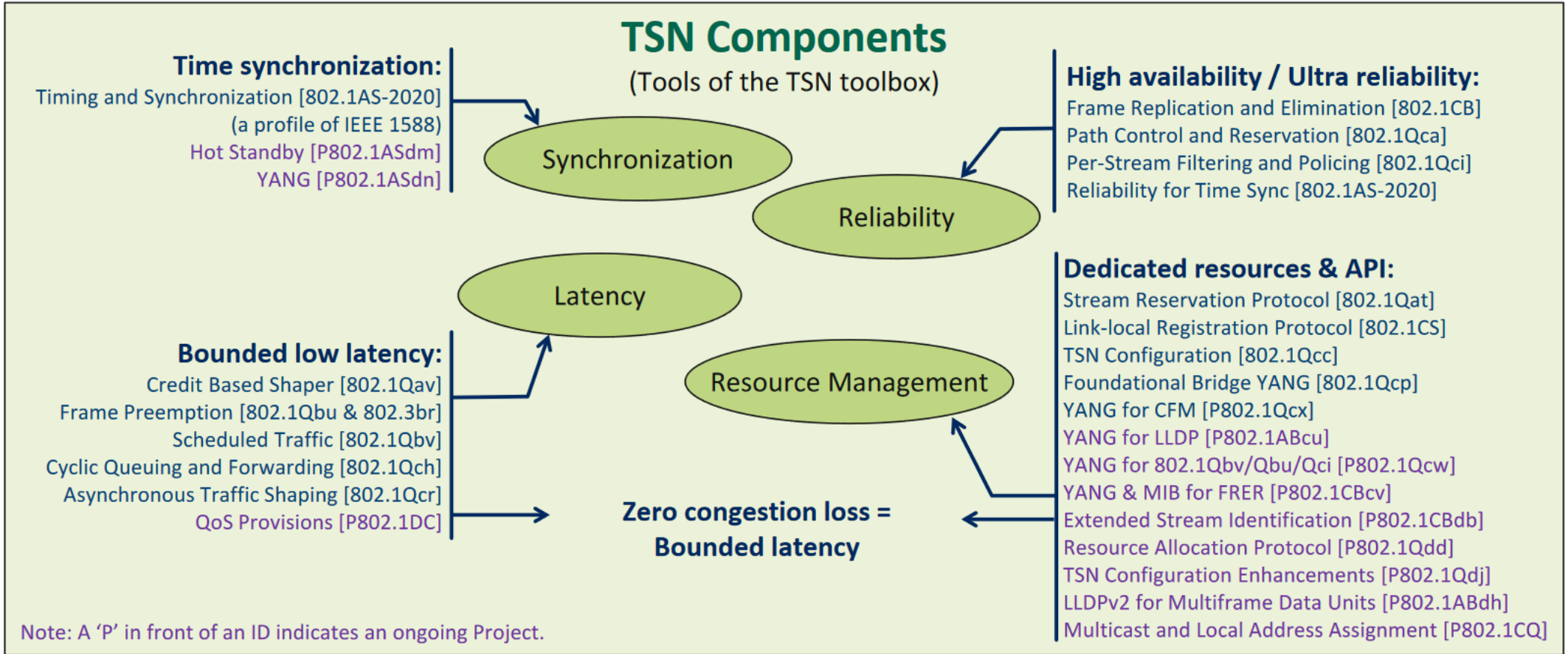
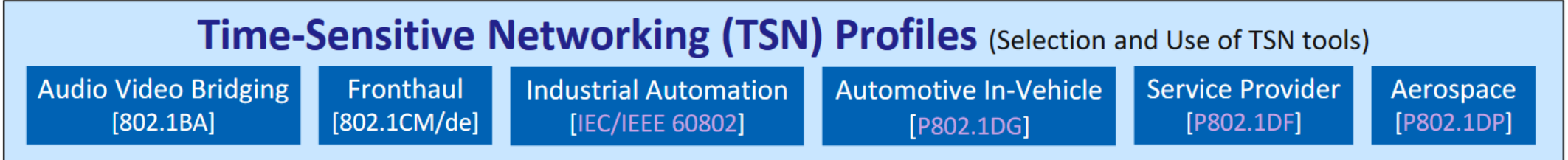
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# Introduction

Johannes Specht

IEEE 802.1 TSN Context, Basic CTF Operation Guaranteed Latency, CTF Performance, Reasons for standardizing CTF

# TSN Context



Source: <https://www.ieee802.org/1/files/public/docs2021/admin-tsn-summary-0221-v01.pdf>

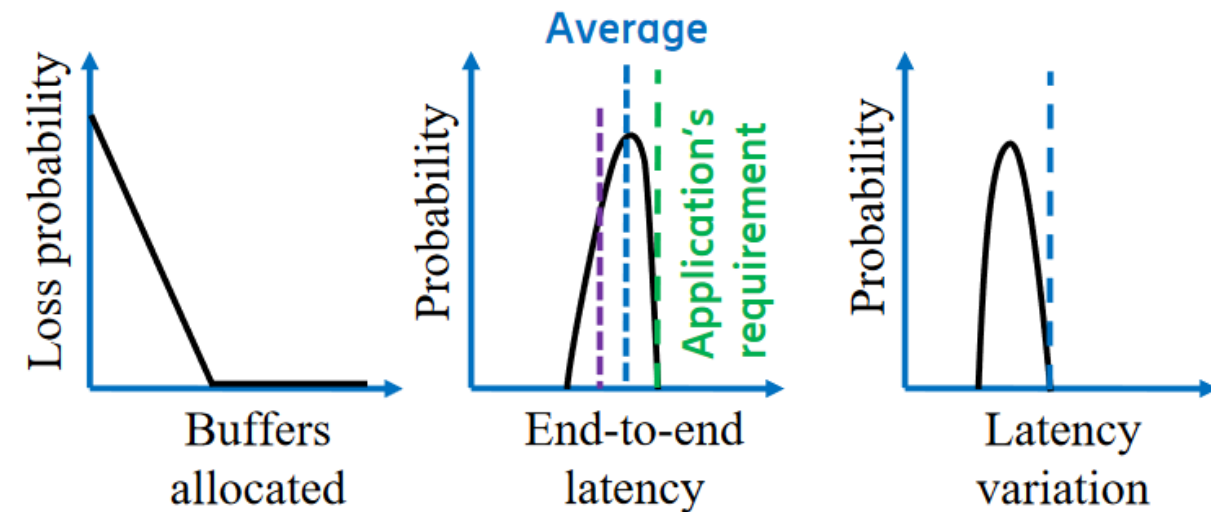
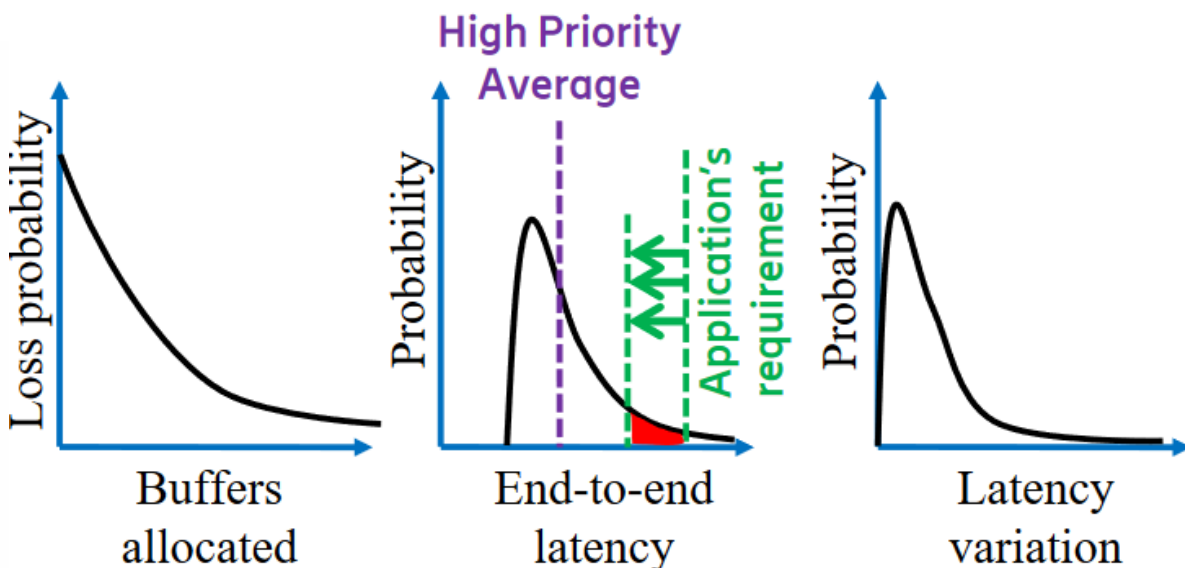
# Traditional and Deterministic Services

## — Traditional Service

- Curves have long tail
- Average latency is good
- Lowering the latency means losing packets (or overprovisioning)

## — Deterministic Service

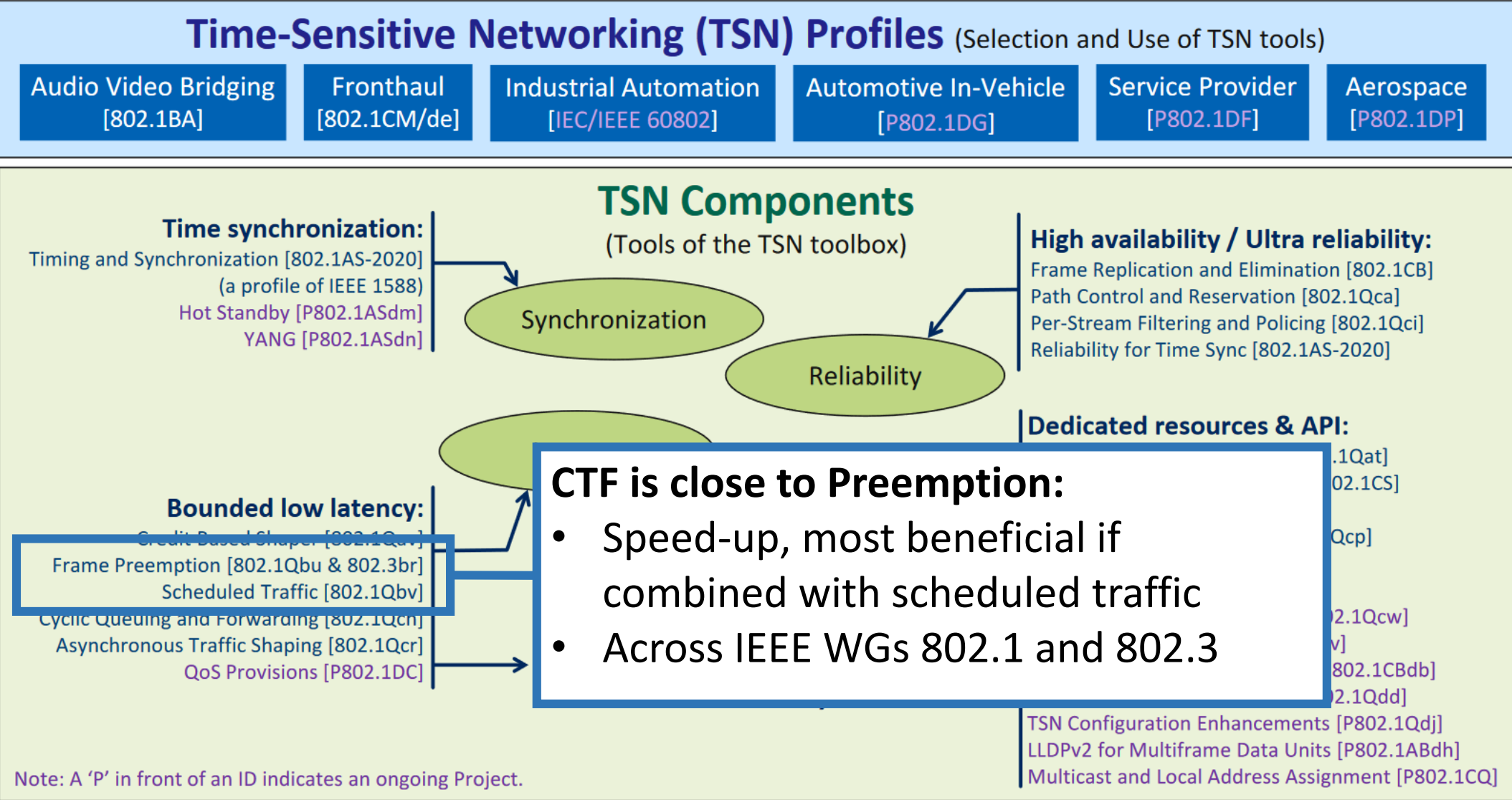
- Packet loss is at most due to equipment failure (zero congestion loss)
- Bounded latency, no tails
- The right packet at the right time



Source: <https://www.ieee802.org/1/files/public/docs2018/detnet-tsn-farkas-tsn-basic-concepts-1118-v01.pdf>



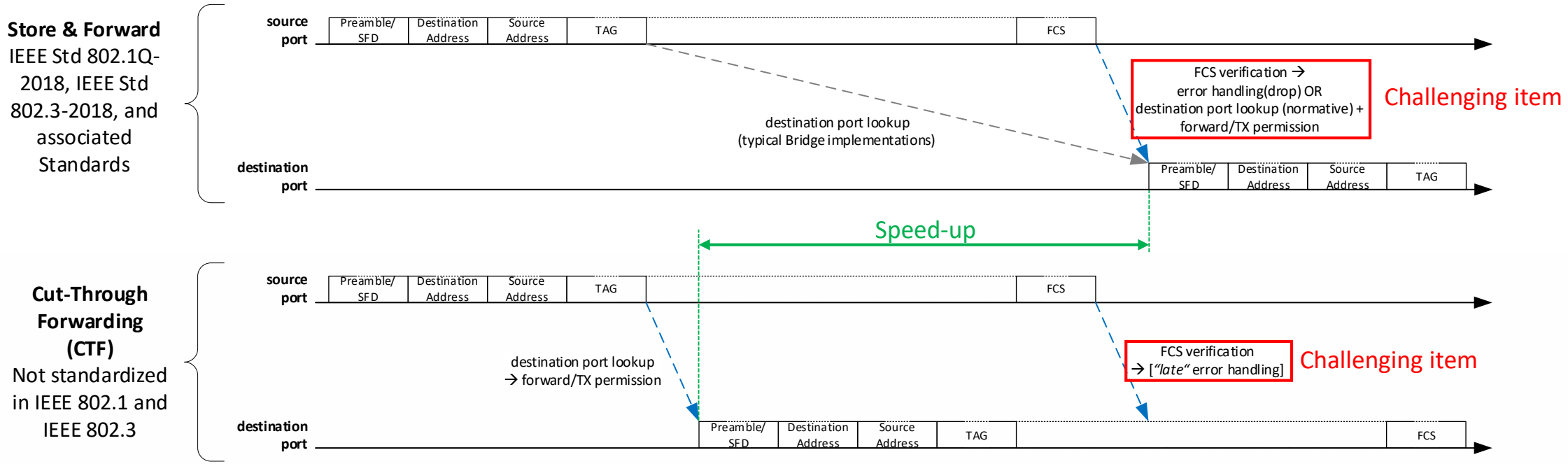
# CTF in the TSN Context



Source: <https://www.ieee802.org/1/files/public/docs2021/admin-tsn-summary-0221-v01.pdf>

# Basic CTF Operation

## CTF is an alternative forwarding method to Store & Forward (S&F) in Bridges



### Delay performance enhancements

- Reduced residence times of frames in Bridges ("speed-up")
- Reduced frame length dependent jitter/delay variation

### (Main) Challenges

- Transmission of frames with errors discovered by FCS verification, and the associated consequences
- S&F operation "deeply" manifested in IEEE 802.1 and 802.3 Standards

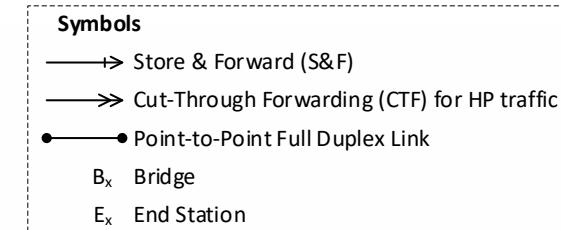
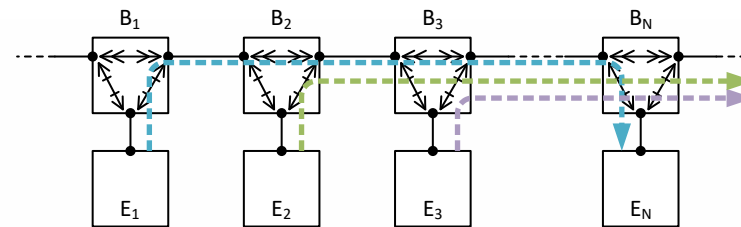
# CTF Speed-up Analysis: Assumptions (1)

## Purpose

- The following assumptions assemble a simplified model to focus on a simple speed-up analysis:
  - Some assumptions can be valid for some real systems, while being invalid for others.
  - The assumptions here are not intended as requirements or limitations for real systems with CTF.

## Topology/Network

- Chain Network/Network segment
- Identical Link Speeds, Full-Duplex, negligible propagation delays
- CTF possible on all interconnections *except* from/to end stations (i.e., S&F at first and last hops)
- Strict Priority Transmission Selection Algorithm, optional with Enhancements for Scheduled Traffic



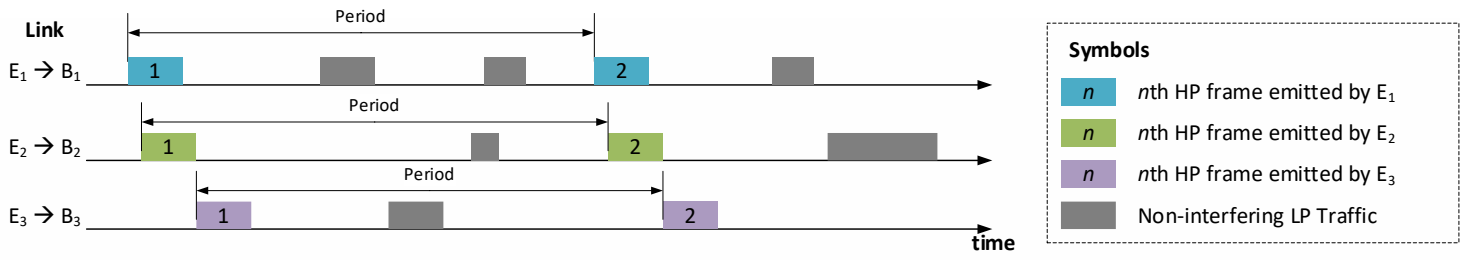
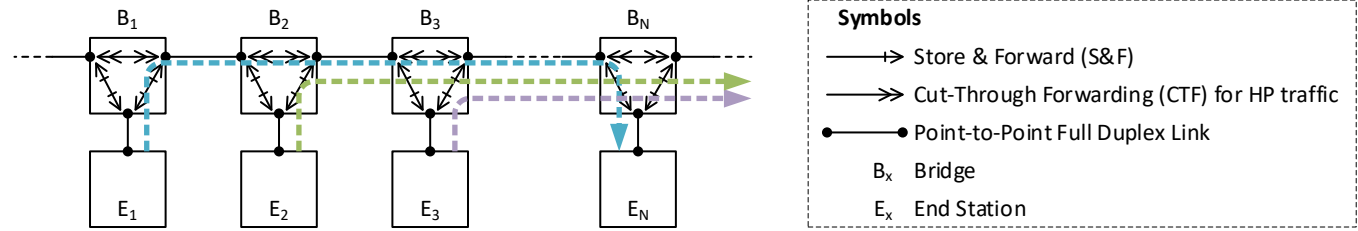
## Errors

- Error free environment → no data corruption in frames
- However, errors, including late error handling, is addressed later in this tutorial

# CTF Speed-up Analysis: Assumptions (2)

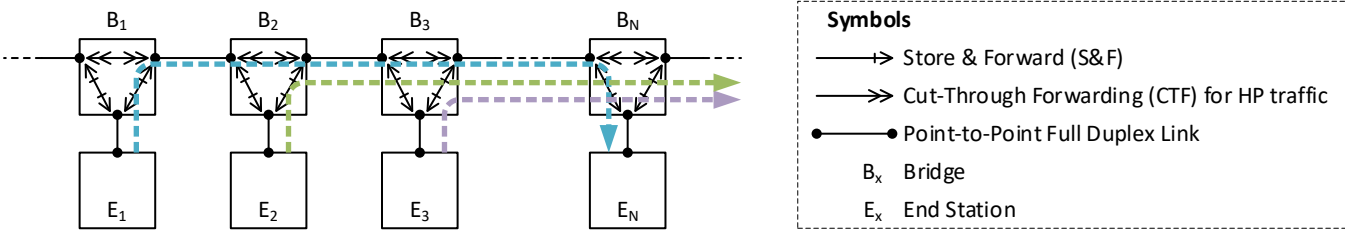
## Traffic – Focus on Bounded Latency

- CTF Traffic: High Priority (HP)
  - At most one stream sent by each end station
  - Constant frame length<sup>1</sup>
  - Periodic (same period for all streams)
  - Period < maximum end-to-end latency
  - Nominal transmission times at sending end stations
- Background Traffic: Low Priority (LP)
  - Always Store & Forward
  - Interferes with CTF traffic
    - Without preemption: 1542 octets (max. LP frame<sup>1,2</sup>)
    - With preemption: 155 octets (max. non-preemptible LP frame<sup>1,3</sup>)



1) Includes all media-dependent overhead for IEEE 802.3 point-to-point full duplex media (Preamble, SFD, minimal Interpacket Gap).  
 2) Upper limit of 1500 octets payload in a tagged frame.  
 3) Defined upper limit for addFragSize=0 (cmp. 99.4.8 of IEEE Std 802.3br-2016).

# CTF Speed-up Analysis: Math



Delay until forwarding to destination ports happens. Assumed that the lookup starts after  $l_{Hdr}$  octets and finishes after  $d_{LU}$   $\mu s$ . Note that the lookup can finish after frame completion during reception.

$$d_{SFF}^{max} = (H + 2) \left( \max\{l_{HP}d_{Oct}, l_{Hdr}d_{Oct} + d_{LU}\} + d_Q \right) + (H + 1) (l_{HP} + l_{LP})d_{Oct}$$

Maximum interference by crossing high priority traffic ( $l_{HP}$ ) and crossing low priority traffic ( $l_{LP}$ ). Dependent on the subsequently introduced communication schemes, either one or both types of interference exist or not (e.g., full TDM avoids both).

$$d_{CTF}^{max} = 2 \left( \max\{l_{HP}d_{Oct}, l_{Hdr}d_{Oct} + d_{LU}\} + d_Q \right) + H (l_{Hdr}d_{Oct} + d_{LU} + d_Q) + (H + 1) (l_{HP} + l_{LP})d_{Oct}$$

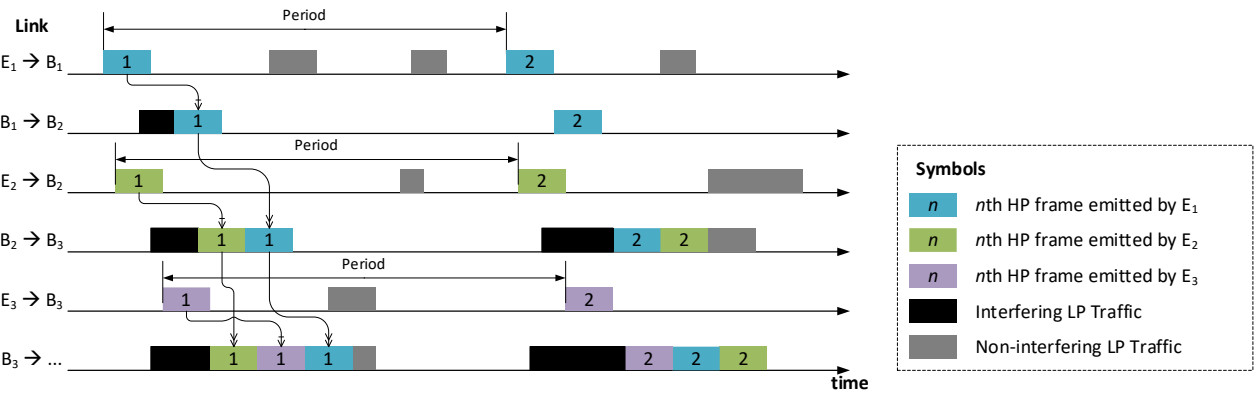
Separates the  $H$  interconnections (CTF) from the first and last ones (S&F). Note that, if the lookup finishes after frame completion during reception, then CTF provides no lower delay than S&F. The other way around, if the lookup is "fast enough", then CTF provides lower delays than S&F.

Symbol	Description
$d_{SFF}^{max}$	Maximum end-to-end delay without CTF of HP frames, in $\mu s$ .
$d_{CTF}^{max}$	Maximum end-to-end delay with CTF of HP frames, in $\mu s$ .
$H$	Number of possible CTF interconnections (e.g., $N-2$ for the stream of $E_1$ ).
$l_{HP}$	Frame size of high priority traffic (i.e., the traffic that can be subject to CTF), including all media dependent overhead, in octets.
$l_{LP}$	Frame size of low priority traffic (always S&F), including all media dependent overhead, in octets. <u>Assumption:</u> 1542 octets without preemption, 155 octets with preemption.
$l_{Hdr}$	Header length required for destination port lookup in Bridges, in octets. <u>Assumption:</u> 24 octets (preamble, start of frame delimiter, DA, SA, VLAN-Tag).
$d_{Oct}$	Nominal duration of an octet reflecting the link speed, in $\mu s$ .
$d_{LU}$	Destination port lookup duration after $l_{Hdr}$ octets were received, in $\mu s$ . <u>Assumption:</u> 0.16 $\mu s$ (e.g., 20 clock cycles @ 125 MHz).
$d_Q$	Interference-independent queuing delay (MAC delay, PHY delay, etc.), in $\mu s$ . <u>Assumption:</u> 0.32 $\mu s$ .

# CTF Speed-up Analysis: Both Extremes

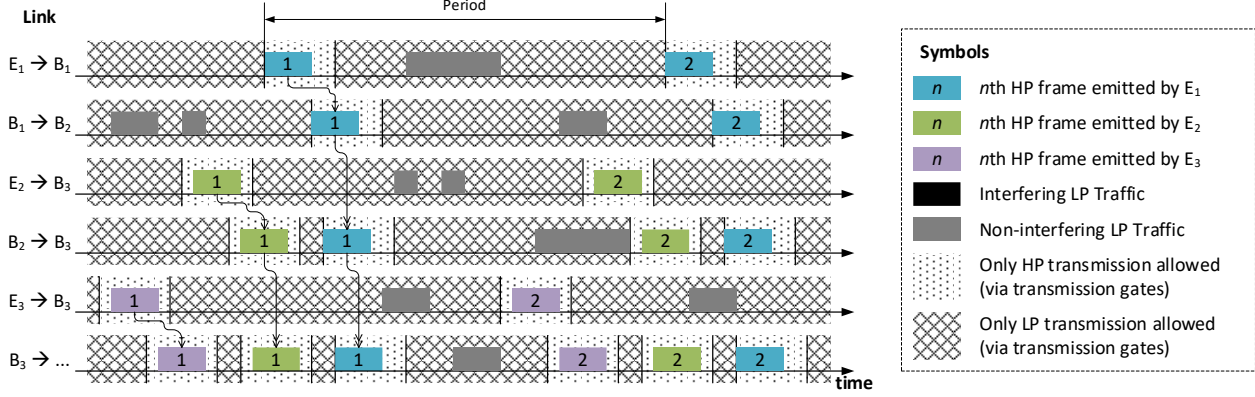
## Uncoordinated

Interference by low priority and other high priority (CTF) traffic



## Full Time Division Multiplexing

No Interference



H	Link	l <sub>HP</sub>	SFF-to-CTF ratio									
			Preemption unsupported					Preemption supported				
			128	256	512	1024	1542	128	256	512	1024	1542
2	100 Mbps		96%	93%	88%	83%	80%	85%	80%	76%	74%	73%
4	100 Mbps		96%	91%	85%	79%	75%	82%	75%	70%	67%	66%
16	100 Mbps		95%	90%	82%	74%	70%	77%	68%	62%	59%	57%
64	100 Mbps		94%	89%	81%	73%	68%	76%	66%	60%	56%	54%
2	1 Gbps		97%	94%	89%	84%	81%	89%	82%	78%	75%	74%
4	1 Gbps		96%	92%	86%	80%	76%	86%	78%	72%	68%	67%
16	1 Gbps		96%	91%	83%	75%	70%	83%	72%	65%	60%	58%
64	1 Gbps		96%	90%	82%	74%	69%	82%	71%	62%	57%	55%
2	2,5 Gbps		98%	95%	90%	84%	81%	94%	86%	80%	76%	75%
4	2,5 Gbps		98%	93%	87%	81%	77%	92%	83%	75%	70%	68%
16	2,5 Gbps		97%	92%	85%	76%	71%	90%	78%	69%	62%	60%
64	2,5 Gbps		97%	92%	84%	75%	70%	90%	77%	67%	60%	57%

H	Link	l <sub>HP</sub>	SFF-to-CTF ratio				
			Preemption supported or not				
			128	256	512	1024	1542
2	100 Mbps		61%	56%	53%	51%	51%
4	100 Mbps		48%	41%	37%	35%	35%
16	100 Mbps		31%	21%	16%	14%	13%
64	100 Mbps		25%	14%	9%	6%	5%
2	1 Gbps		75%	64%	58%	54%	53%
4	1 Gbps		67%	52%	43%	39%	37%
16	1 Gbps		56%	36%	25%	18%	16%
64	1 Gbps		52%	31%	18%	11%	8%
2	2,5 Gbps		88%	74%	64%	58%	55%
4	2,5 Gbps		84%	66%	52%	44%	40%
16	2,5 Gbps		79%	55%	36%	25%	21%
64	2,5 Gbps		77%	50%	31%	18%	13%

Lower percent values indicate higher end to end delay performance gains of CTF over S&F.

# Reasons for standardizing CTF in IEEE 802

## Interoperable and deterministic data plane (examples)

- Distinguish CTF Traffic from S&F Traffic
  - TAGs, Addresses, Ports?
- “Late” error handling
  - Shorten/truncate erroneous frames?
  - Mark erroneous frames?
  - Do nothing?
- Behavior of existing 802.1 Bridge mechanisms for CTF traffic
  - Flow Metering (e.g. Max. SDU size filters, MEF 10.3)?
  - Transmission selection algorithms?
  - Transmission gates?
  - Link speed transitions?<sup>1</sup>

## Unified Management

- Elements
  - Configuration Parameters (e.g., enable/disable CTF)
  - Device properties (e.g., timing)
  - Status Variables (e.g., erroneous CTF frame counters)
- Required, for example, for automated, efficient and consistent TDM configuration (e.g., centralized network controller [802.1Qcc-2018])

## Application and limitations of CTF in Networks

- Quality of Service<sup>1,2</sup>

Limit circulating erroneous frames in topological loops

- Security<sup>1</sup>

Prevent exposure of traffic (CTF and S&F) to untrusted network segments

<sup>1)</sup> See also <https://ieee802.org/1/files/public/docs2017/new-tsn-thaler-cut-through-issues-0117-v01.pdf>

<sup>2)</sup> See also <https://www.ieee802.org/1/files/public/docs2019/new-seaman-cut-through-scissors-0119-v01.pdf>

# Thank you for your Attention!

*Questions, Opinions, Ideas?*